



**ROBINSON MCFADDEN**  
ATTORNEYS AND COUNSELORS AT LAW

ROBINSON, MCFADDEN & MOORE, P.C.  
COLUMBIA, SOUTH CAROLINA

August 15, 2014

**VIA ELECTRONIC FILING**

Ms. Jocelyn Boyd  
Chief Clerk & Administrator  
Public Service Commission of South Carolina  
Synergy Business Park, Saluda Building  
101 Executive Center Drive, Suite 100  
Columbia, SC 29210

**Re: Duke Energy Carolinas, LLC's Annual Review of Base Rates for Fuel Costs**  
**Docket No. 2014-3-E**

Dear Ms. Boyd:

Enclosed for filing please find the Supplemental Testimony of Robert J. Duncan, II for Duke Energy Carolinas, LLC in the above-referenced docket. By copy of this letter we are serving the same on the parties of record.

If you have any questions, please let me know.

Yours truly,

ROBINSON, MCFADDEN & MOORE, P.C.

Frank R. Ellerbe, III

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Enclosures

cc: F. David Butler, Standing Hearing Officer (via email)  
Shannon Bowyer Hudson, Esquire (via email and US Mail)  
Andrew M. Bateman, Esquire (via email and US Mail)  
Scott Elliott, Esquire (via email and US Mail)  
J. Blanding Holman, IV, Esquire (via email and US Mail)  
Timika Shafeek-Horton, Deputy General Counsel (via email)  
Brian L. Franklin, Esquire (via email)

**Frank R. Ellerbe, III**  
1901 MAIN STREET, SUITE 1200  
POST OFFICE BOX 944  
COLUMBIA, SOUTH CAROLINA 29202  
**PH**  
(803) 779-8900 | (803) 227-1112 *direct*  
**FAX**  
(803) 744-1556  
fellerbe@robinsonlaw.com

**BEFORE THE  
PUBLIC SERVICE COMMISSION OF  
SOUTH CAROLINA  
DOCKET NO. 2014-3-E**

In the Matter of	)	
Annual Review of Base Rates	)	<b>SUPPLEMENTAL TESTIMONY OF</b>
for Fuel Costs for	)	<b>ROBERT J. DUNCAN, II FOR</b>
Duke Energy Carolinas, LLC	)	<b>DUKE ENERGY CAROLINAS, LLC</b>

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1   **Q.     PLEASE STATE YOUR NAME AND BUSINESS ADDRESS.**

2   A.     My name is Robert J. (“Bob”) Duncan, II. My business address is 526 South  
3           Church Street, Charlotte, North Carolina.

4   **Q.     HAVE YOU PREVIOUSLY FILED TESTIMONY IN THIS PROCEEDING?**

5   A.     Yes, on August 4, 2014, I caused to be pre-filed with the Public Service Commission  
6           of South Carolina (“Commission”) my direct testimony and exhibits.

7   **Q.     WHAT IS THE PURPOSE OF YOUR SUPPLEMENTAL TESTIMONY IN**  
8           **THIS PROCEEDING?**

9   A.     The purpose of my supplemental testimony is to provide the Commission with  
10          additional information about Duke Energy Carolinas, LLC’s (“DEC” or the  
11          “Company”) Oconee Nuclear Station (“Oconee”) Unit 1 outage that spanned from  
12          November 11, 2013 to December 2, 2013. This outage recently has been the topic  
13          of media attention in light of a Nuclear Regulatory Commission (“NRC”)   
14          Regulatory Conference held on July 31, 2014, shortly prior to the filing of my direct  
15          testimony in this proceeding. My supplemental testimony will also provide  
16          information about the NRC’s reactor oversight process and status of activities  
17          involving the Oconee Unit 1 outage.

18   **Q.     PLEASE DESCRIBE THE OUTAGE FOR OCONEE UNIT 1.**

19   A.     The Oconee Unit 1 outage was initiated following 347 days of continuous operation  
20          to repair a high pressure injection (“HPI”) line leak. During normal operations, the  
21          HPI system controls the reactor coolant system (“RCS”) inventory by providing the  
22          seal water for the reactor coolant pumps, and recirculating RCS letdown for water  
23          quality maintenance and reactor coolant boric acid concentration control. During

1 abnormal conditions, HPI provides capacity to ensure the RCS remains at expected  
2 inventories. The stainless steel HPI lines terminate at injection nozzle assemblies  
3 located on each of the four reactor inlet pipes. Each nozzle assembly consists of a  
4 carbon steel nozzle (stainless steel clad on the inside) to which a stainless steel  
5 transition piece (known in the industry as a “safe-end”) is welded. The leak  
6 stemmed from a crack in the safe-end to piping weld on the 1B2 high pressure  
7 injection nozzle. The Company completed repairs and performed non-destructive  
8 examinations on the remaining nozzles with no issues identified. Additional testing  
9 and emergent repair on the low pressure service water piping to the shared Unit 1  
10 and Unit 2 feed water pumps was required prior to returning the unit to service. The  
11 outage duration was just under 21 days against an estimated plan of approximately  
12 19 days.

13 **Q. DID DEC PERFORM ANY POST OUTAGE CRITIQUE AS DESCRIBED IN**  
14 **YOUR DIRECT TESTIMONY?**

15 A. Yes. The Company performed an extensive cause evaluation of the crack in the  
16 weld and how it developed into a through-wall crack. Some of the data used in the  
17 root cause process included: metallurgical laboratory analysis of the weld material  
18 and crack; stress, fatigue, and fracture mechanics analyses using state-of-the-art  
19 computer modeling performed by independent experts; Ocone vibration program  
20 and vibration testing results; modifications and engineering changes associated to  
21 the weld; procedures and programs used for inspections; regulatory commitments  
22 for HPI welds near the RCS; and, regulatory guidance for inspections and  
23 procedures.

1 **Q. PLEASE DESCRIBE THE RESULTS OR LESSONS FROM THE CAUSE**  
2 **EVALUATION.**

3 A. The evaluation noted the root cause was the result of mechanical, high-cycle fatigue  
4 resulting in a through-wall crack of the weld. Analysis indicated that the weld crack  
5 was likely initiated in 2008 when the 1B2 reactor coolant pump experienced high  
6 vibration during shutdown for cycle 24 refueling due to a pump seal failure. From  
7 the initial crack, growth was likely the result of vibrations experienced during  
8 periodic HPI flow testing. HPI flow testing is performed during each refueling  
9 outage as a requirement of the NRC required In-Service Testing Program and causes  
10 short periods of intense vibration.

11 **Q. DOES DEC PERFORM INSPECTIONS OF WELDS?**

12 A. Yes. The Company was utilizing thermal fatigue inspection guidance in accordance  
13 with industry guidance from the Electrical Power Research Institute (“EPRI”) and  
14 with the acceptance criteria of ASME<sup>1</sup> Section XI. Inspections were performed on  
15 all 12 HPI connections for all three Oconee units every other refueling outage.

16 **Q. PLEASE EXPLAIN THE NRC OVERSIGHT ACTIONS ASSOCIATED TO**  
17 **THE HPI LINE LEAK THAT RESULTED FROM THE MECHANICAL**  
18 **FAILURE OF THE WELD.**

19 A. The NRC issued a preliminary apparent violation of “greater than green” level of  
20 significance for failure to identify and correct a significant condition adverse to  
21 quality (10 CFR Part 50, Appendix B, Criterion XVI, Corrective Action). This step  
22 within the NRC’s reactor oversight process is then followed by analytical activities  
23 and active dialog between DEC and the NRC that includes sharing of information

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<sup>1</sup> The American Society of Mechanical Engineers

1 used within the NRC and DEC data models for determining the safety significance  
2 associated to the violation. The Company's modeling resulted in a "green" or a  
3 "very low" level of significance. The NRC then provides the licensee with an  
4 opportunity for a Regulatory Conference, which for the Oconee Unit 1 event, was  
5 held on July 31, 2014 in Atlanta. The conference provides a formal public format in  
6 which DEC can then provide the NRC with its significance analysis results and, just  
7 as importantly, provide details and assurance of corrective actions implemented for  
8 improvement. Following the Regulatory Conference, the NRC evaluates the  
9 information presented and issues a final notice of significance. The Company  
10 received this final notice on August 13, 2014 noting that the NRC issued a "white"  
11 finding of "low to moderate" significance.

12 **Q. WHY DIDN'T DEC DISPUTE THE NRC'S FINDING OF VIOLATION?**

13 A. The NRC's reactor oversight process is focused on safety significance and problem  
14 identification and resolution, rather than reasonableness and prudence. There are no  
15 civil penalties, fines or evidentiary hearings associated with reactor oversight  
16 process findings and violations. Rather, depending upon the safety significance of  
17 the issue, the NRC may perform supplemental inspections, which are designed to  
18 evaluate corrective actions and drive performance improvement. Even though  
19 DEC's thermal fatigue inspections were consistent with the EPRI guidance, it was  
20 not specific to vibration induced flaws, and did not contain specific guidance that  
21 may have identified vibration induced flaws. Consequently, DEC's inspection  
22 program did not detect the mechanical fatigue experienced. Given this, DEC  
23 accepted that the missed detection of the weld crack prior to development into a

1 through-wall crack constituted an NRC violation. As a result, DEC has completed  
2 an exhaustive extent of condition analysis, and implemented corrective actions to  
3 both procedures and the inspection program to prevent recurrence. The NRC, based  
4 on the “white” finding, will complete a supplemental inspection focusing on  
5 evaluating and ensuring the corrective actions are appropriate to ensure performance  
6 improvement.

7 DEC’s acceptance of the NRC finding, however, in no way indicates that our  
8 operations were unreasonable or imprudent, or that DEC should be limited in cost  
9 recovery including replacement power costs. The Company’s root cause analysis  
10 confirms that our procedures met the appropriate industry standards and were  
11 reasonable and prudent. Additionally, the outage was managed in a very efficient  
12 and effective manner that ensured the safety of the workers and kept costs to a  
13 minimum. There is no basis for a finding that the outage was a result of DEC’s  
14 failure to make every reasonable effort to minimize our fuel costs.

15 **Q. IS THERE ANYTHING ADDITIONAL YOU WOULD LIKE TO ADD**  
16 **RELATING TO THE OCONEE OUTAGE?**

17 A. Yes. I want to assure this Commission that at no time was public safety at risk. We  
18 take pride and responsibility for operating at the highest level of excellence. The  
19 Oconee Unit 1 operators detected the leak at a very low rate (hundredths of a gallon  
20 per minute), and reacted promptly and appropriately to safely shut the unit down for  
21 repair. Repairs were completed with no recordable injuries and actual dose was  
22 under projections.

1 I also think it is important to keep the Oconee outage in context. The  
2 Company has, and continues to, reasonably and prudently manage and operate  
3 Oconee and its other nuclear facilities in a manner that delivers benefits to  
4 customers. Based on Electric Utility Cost Group cost and performance results for  
5 2013, each of DEC's facilities ranks in the top ten of all U.S. nuclear facilities based  
6 on total operating costs (which include operating and maintenance, and  
7 administration and fuel costs), with McGuire ranking first, Oconee ranking seventh,  
8 and Catawba ranking ninth. Additionally, the Oconee site set new records with a  
9 capacity factor of 94.55% for the review period and 315 days of combined  
10 continuous operation for all three units. These metrics demonstrate the tangible cost  
11 benefits that DEC's nuclear fleet provides to its customers, and when these notable  
12 performance results are viewed as a whole, DEC believes that it operated Oconee  
13 and its nuclear fleet reasonably and prudently during the review period.

14 **Q. DOES THIS CONCLUDE YOUR PRE-FILED SUPPLEMENTAL**  
15 **TESTIMONY?**

16 **A.** Yes, it does.



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THE PUBLIC SERVICE COMMISSION  
OF SOUTH CAROLINA  
DOCKET NO. 2014-3-E**

In Re: )  
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Annual Review of Base Rates for )  
Fuel Costs for Duke Energy Carolinas, LLC )

**CERTIFICATE OF SERVICE**

This is to certify that I, Toni C. Hawkins, a Paralegal with the law firm of Robinson, McFadden & Moore, P.C., have this day caused to be served upon the person(s) named below the **Supplemental Testimony of Robert J. Duncan, II** in the foregoing matter by placing a copy of same in the United States Mail, postage prepaid, in an envelope addressed as follows:

Shannon Bowyer Hudson, Esquire  
Andrew M. Bateman, Esquire  
Office of Regulatory Staff  
1401 Main Street, Suite 900  
Columbia, SC 29201

Scott Elliott, Esquire  
Elliott & Elliott, P.A.  
1508 Lady Street  
Columbia, SC 29201

J. Blanding Holman, IV, Esquire  
Southern Environmental Law Center  
43 Broad Street, Suite 300  
Charleston, SC 29401

Dated at Columbia, South Carolina this 15<sup>th</sup> day of August, 2014.



Toni C. Hawkins